

# MED-4032

## High consistency silicone elastomer

### DESCRIPTION

- A unique three-part system, MED-4032 offers the flexibility of adjustable cure rate and table life for various fabrication requirements
- High tear strength, wide processing parameters, and translucent, non-tacky surfaces
- Can be compounded with CAT-40 inhibitor and CAT-55 catalyst for use as an Addition (Platinum) Cure system silicone
- MED-4032 can also be compounded with peroxide catalysts

### APPLICATION

- For high volume production with maximum flexibility
- For a wide variety of fabrication techniques for the healthcare industry including: molding, calendering and extruding

NuSil™ MED-4032 shall not be considered for use in human implantation for a period of greater than 29 days.

### PROPERTIES

| Typical Properties                                                                                 | Average Result      | Standard                | NT-TM |
|----------------------------------------------------------------------------------------------------|---------------------|-------------------------|-------|
| Cured: 10 min. at 116 C (241 F). Stabilize for 3 hours minimum at ambient temperature and humidity |                     |                         |       |
| Specific Gravity                                                                                   | 1.10                | ASTM D792               | 003   |
| Durometer, Type A                                                                                  | 30                  | ASTM D2240              | 006   |
| Tensile Strength                                                                                   | 1,200 psi (8.3 MPa) | ASTM D412               | 007   |
| Elongation                                                                                         | 1,100%              | ASTM D412               | 007   |
| Tear Strength                                                                                      | 160 ppi (28.2 kN/m) | ASTM D624               | 009   |
| Stress at 200% Strain                                                                              | 140 psi (1.0 MPa)   | ASTM D412               | 007   |
| Tissue Culture (Cytotoxicity Testing)                                                              | Pass                | USP <87><br>ISO 10993-5 | 061   |

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| Typical Properties                 | Average Result | Standard  | NT-TM |
|------------------------------------|----------------|-----------|-------|
| Elemental Analysis of Trace Metals | Pass           | ASTM E305 | 131   |

The data above represents the properties of the product when cured using the Addition Cure System (CAT-40 and CAT-55).

Properties tested on a lot-to-lot basis. Do not use the properties shown in this technical profile as a basis for preparing specifications. Please [contact us](#) for assistance and recommendations in establishing particular specifications.

## INSTRUCTIONS FOR USE

### Addition Cure System

#### Calculations

While a long table life is desirable, slower cure rates associated with long table lives can contribute to porosity in extruded tubing and calendered sheeting. Adjust levels of CAT-40 for variable table life and cure rates. The following table summarizes suggested blended ratios for molding and calendering.

|          | Molding | Extrusion |
|----------|---------|-----------|
| MED-4032 | 100 pph | 100 pph   |
| CAT-40   | 1-3 pph | 0.3-1 pph |
| CAT-55   | 1.0 pph | 1.0 pph   |

### Milling

Soften approximately 25% of the total calculated MED-4032 on a cooled 2-roll mill. Add entire calculated quantity of CAT-40 and mill until homogenous. While the base/CAT-40 mixture is turning on the mill, add the CAT-55 in small increments until the entire calculated amount is added. Finally, mill in the remaining MED-4032. Take caution to avoid over-milling.

#### Recommended Equipment:

[https://www.silicone-polymers.com/PST\\_Roll\\_Mills\\_Overview.php](https://www.silicone-polymers.com/PST_Roll_Mills_Overview.php)

Note: CAT-40 and CAT-55 are supplied in highly concentrated masterbatches. Masterbatches are sold separately from product. Desired quantities should be specified when ordering. These masterbatches are provided at a consistency that can be easily cut with a spatula or knife. Be certain that the instrument used is thoroughly cleaned between contact with CAT-40 and CAT-55.

### Packaging

25 Lb Box (11.4 kg)  
1000 Lb Gaylord (455 kg)

### Warranty

12 Months

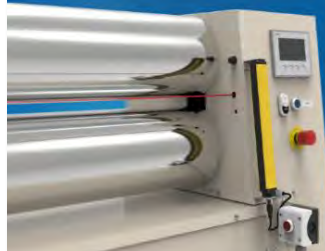
## SILICONE TWO-ROLL MILLS

### Quality Meets Safety in HCR Processing

Introducing the newest innovations in HCR material processing, which range from compact manual sampling benchtop rollers to large-scale production machines. With safety as our highest priority, our newest enhancements include **advanced safety features** for operator protection, a multilingual **interactive display screen** for ease of use, new **backlit rollers** for improved visibility, and a **digital milling thickness gauge**. Discover the ideal combination of safety and efficiency with this reliable and precise equipment, an indispensable addition to elevate your production process.

#### Safety Features:

- Dual-guarded roller opening
- Light Curtain
- Emergency Stop Button
- Reverse operation via two hand control
- Machine running state via LED



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### Cure Inhibition

The cure may be inhibited by traces of amines, sulfur, nitrogen oxide, organotin compounds, and carbon monoxide. Examples of materials that should not come in contact with the uncured elastomer include: wooden spatulas, latex gloves, organic rubbers, and residues from RTV or peroxide-cured silicone elastomers.

### Curing

MED-4032 will cure in a molded cross section up to 0.075" thick in less than 10 minutes @ 116°C (241°F). If desired, implement an optional post-cure, such as 4 hours @ 177°C (351°F). Cure rate may be accelerated by increased heat. This elastomer cures at a wide range of times and temperatures to accommodate different production needs.

### Storage

Reseal unused base materials in supplied packaging and keep at ambient room temperature (~25°C). CAT-40 and CAT-55 are supplied sealed in polypropylene bags and placed in HDPE containers. Store unused portions of CAT-40 and CAT-55 by first re-wrapping in the polypropylene bag and then sealing tightly in the HDPE container.

### Post-Curing

When curing via addition-cure, no residues are present and post cure is not required for many applications. The user must confirm that press molding or short oven-cures are suitable for any specific application.

### Peroxide Cure System

Various peroxide catalysts can be used to catalyze the MED-4032. Most common are Di(2,4-dichlorobenzoyl) peroxide or Dicumyl peroxide. Post curing may or may not be needed depending on the peroxide used. Contact NuSil Technology for more information.

### FDA MASTER FILE

A Master File for MED-4032 has been filed with the U.S. Food and Drug Administration. Customers interested in authorization to reference the Master File must [contact us](#).

NuSil Technology's Master Files contain both a manufacturing and compendium section. The compendia include testing of bulk material properties, mechanical/physical properties, chemical properties, and confirmatory biological testing.

## BIO SUPPORT

### USP Class VI / ISO 10993 Status

After being cured with CAT-40 and CAT-55, MED-4032 is compliant with USP Class VI requirements and applicable ISO 10993 requirements.

The tables below summarize the biological testing completed on the formulation components of this material.

| Test                                  | Result         | Method       |
|---------------------------------------|----------------|--------------|
| Cytotoxicity                          | Non-Cytotoxic  | ISO 10993-5  |
| Hemolysis                             | Non-Hemolytic  | ISO 10993-4  |
| Systemic Injection Test with Extracts | Non-Toxic      | ISO 10993-11 |
| Intracutaneous Test with Extracts     | Non-Irritant   | ISO 10993 10 |
| Implantation Test (one week)          | Non-Irritant   | ISO 10993-6  |
| Genotoxicity                          | Non-Mutagenic  | ISO 10993-3  |
| Pyrogenicity                          | Non-Pyrogenic  | ISO 10993-11 |
| Sensitization                         | Non-Sensitizer | ISO 10993-10 |

**BIOMATERIALS**  
**CLASS VI LINE****REACH COMPLIANCE**

Please [contact](#) our Regulatory Compliance department with any questions or for further assistance.

**SPECIFICATIONS**

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**WARNINGS ABOUT PRODUCT SAFETY**

NuSil Technology believes, to the best of its knowledge, that the information and data contained herein are accurate and reliable. The user is responsible to determine the material's suitability and safety of use. NuSil Technology cannot know each application's specific requirements and hereby notifies the user that it has not tested or determined this material's suitability or safety for use in any application. The user is responsible to adequately test and determine the safety and suitability for their application and NuSil Technology makes no warranty concerning fitness for any use or purpose. NuSil Technology has completed no testing to establish safety of use in any medical application.

NuSil Technology has tested this material only to determine if the product meets the applicable specifications. (Please [contact](#) Us for assistance and recommendations when establishing specifications.) When considering the use of NuSil Technology products in a particular application, review the latest Material Safety Data Sheet and [contact](#) us with any questions about product safety information.

Do not use any chemical in a food, drug, cosmetic, or medical application or process until having determined the safety and legality of the use. The user is responsible to meet the requirements of the U.S. Food and Drug Administration (FDA) and any other regulatory agencies. Before handling any other materials mentioned in the text, the user is advised to obtain available product safety information and take the necessary steps to ensure safety of use.

**WARRANTY INFORMATION**

The warranty period provided by NuSil Technology LLC (hereinafter "NuSil Technology") is 12 months from the date of shipment when stored below 40°C in original unopened containers. Unless NuSil Technology provides a specific written warranty of fitness for a particular use, NuSil Technology's sole warranty is that the product will meet NuSil Technology's then current specification. NuSil Technology specifically disclaims all other expressed or implied warranties, including, but not limited to, warranties of merchantability and fitness for use. The exclusive remedy and NuSil Technology's sole liability for breach of warranty is limited to refund of purchase price or replacement of any product shown to be other than as warranted. NuSil Technology expressly disclaims any liability for incidental or consequential damages.

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## Milling & Calendering

# HCR Silicone Two-Roll Mills

### Where Quality meet safety

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